

CIGARETTE SPECIFICATION

STOCKTON STREET  
BEST BUY LIGHTS KS MENTHOL SP/& Famous Value/& F&L  
BRAND CODE-BAH1 (STD)/& 6060/& F&L

EFFECTIVE DATE: 12/12/90  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0 MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	57.0	MM	FIELD MENTHOL	:	.45 MG/CIGT	.40 - .50
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	32.000	MM				
TOTAL R.T.D.	:	4.90	IN. H2O	FRESH MENTHOL	:	.55 MG/CIGT	.50 - .60
DILUTION TARGET	:	15.0 +/-	5.0 %				

TIPPING PAPER : 64MM X 3200M WHT SCRNL EC-436 12-211-E LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION.

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1068 PVA 61-210-A  
: FULLER WB-3902U PVA 61-444-A

SID. FILLER - PACK O.V.: ABBH1 - 13.00% BASIC MENTHOL SP

\*\*\* NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION \*\*\*

CIGARETTE PAPER /USE UP: 27.00MM X 6500M 22CU/0.6% (KC 100% WOOD) 10-372-A  
REPLACE WITH : 27.0MM X 6700M 22CU/0.6% (KC 100% WOOD) 10-372-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGARETTE PAPER BOBBIN METRAGE CHANGED FROM  
: 10-312-A @ 6500M/BOBBIN USE UP & REPLACE WITH  
: 10-372-A @ 6700M/BOBBIN. NO CHANGE TO ACTUAL  
: MATERIAL. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : K. V. SMITH  
PREPARATION DATE : 12/06/90

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APPROVED BY: *Charles H. Rife*

SUPERCEDES SPECIFICATION DATED: 9/17/90

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